## **Explanation of Painting Stages I, II and III Allowances**

The time allowances for major and combination painting operations are divided into painting stages.

Paint stage	Description
	Painting new components
	o Top-coat complete surface
	o Fill complete surface
	o Partially apply filler on repaired parts
II	Painting surfaces
	o Top-coat complete surface, including small improvements (without
	filler application)
	Repair
	o Top-coat complete surface
	o Fill working surface
	o Partially apply putty to up to 50% of surface to be painted in
	operation area.